

# HANDLING AND PACKAGING INSTRUCTIONS FOR D30® PRODUCTS

## 1. UPON RECEIPT

(ie before integration of product)

Boxes/cartons of D30® products should be stored at room temperature in well ventilated, dry conditions free from dirt and chemicals.

Boxes/cartons of D30® products should be moved with care. Do not throw or drop cartons of D30® components.

Boxes/cartons of D30® products should be stacked in a way which prevents any stress from being placed upon the D30® components themselves

## 2. INTEGRATION:

When integrating a D30® component, care must be taken. Flexing of the product in order to integrate into a pocket is fine.

The optimum integration conditions are 15-35°C temperature, dry and away from direct sunlight.

The area for integration should be free from dirt and chemicals.

For a guide on bonding D30® products please visit [www.d30.com](http://www.d30.com).

If integrating a component into a pocket please allow for natural variation in D30® component size – please ask D30® for more guidance on sizing variation.

Once integrated, care should be taken to ensure product is stored in a way that does not distort from its original shape.

## 3. PACKAGING OF INTEGRATED PRODUCT:

When packaging integrated products, care should be taken to ensure D30® components are not distorted. D30® components must retain their original shape.

The product should be packed so that the D30® component natural form is supported.

Do not over-pack the box - the box lid must close naturally without force. protect the D30® components during transit/storage.

Boxes/cartons of products containing D30® components should be stored in suitable conditions as detailed in the terms and conditions of sale. These conditions include, but are not limited to, a temperature between 15 and 35°C and 50-80% relative humidity.

## IMPORTANT:

Care should be taken to ensure the shape of D30® products is retained at all times. D30® products should not be folded, bent, squashed, stretched, twisted or distorted other than during the integration of the products into a pocket. For further information please contact D30

Values shown represent typical product characteristics.  
For full details including material properties and product tolerances, please request SOQ document from D30 representative. The information provided is not intended to and does not create any warranties, expressed or implied, including any warranty of merchantability of fitness for a particular purpose. In accordance with the Company's policy of continuous improvement, D30 reserves the right to apply such improvements to its products and materials without notice. This data sheet shall not be reproduced or amended without the written consent of Design Blue Limited.

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